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Ladder Library

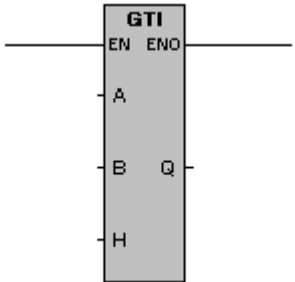
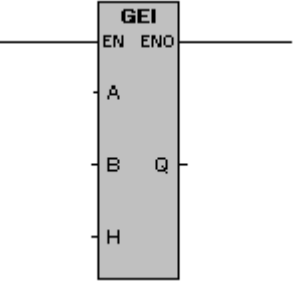
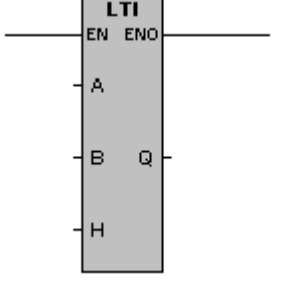
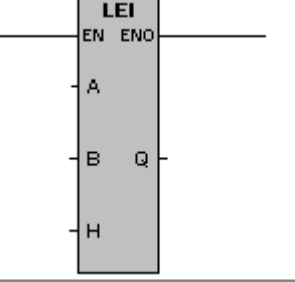
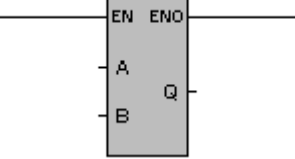
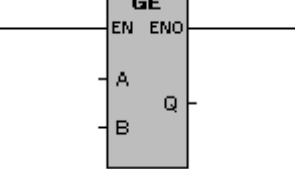
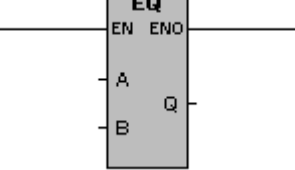
0.1 Funzioni per contatti

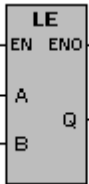
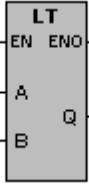
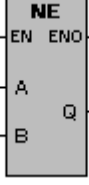
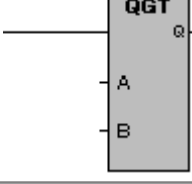
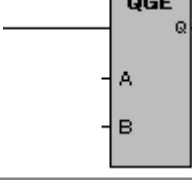
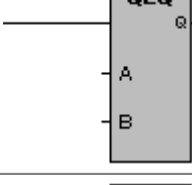
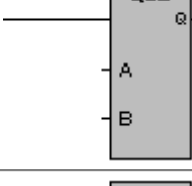
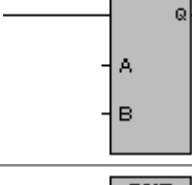
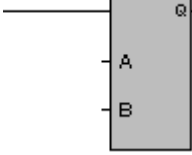
Simbolo	Descrizione
reference — —	Contatto normalmente aperto
reference — / —	Contatto normalmente chiuso
reference — P —	Contatto rilevatore di transizione positiva
reference — N —	Contatto rilevatore di transizione negativa
reference — PT —	Contatto bistabile rilevatore di transizione positiva
reference — NT —	Contatto bistabile rilevatore di transizione negativa

0.2 Funzioni per bobine

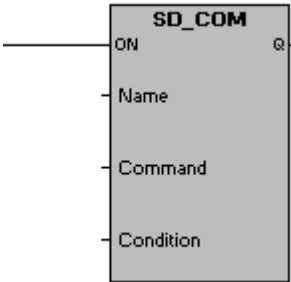
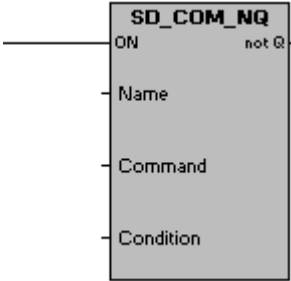
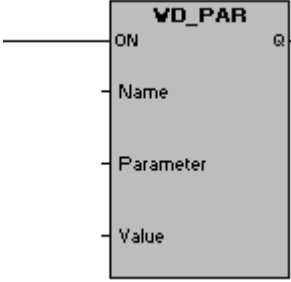
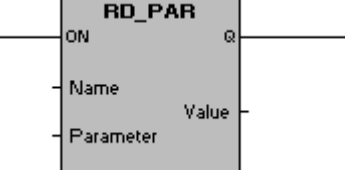
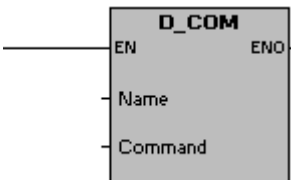
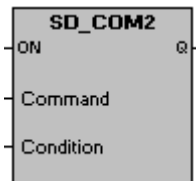
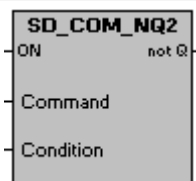
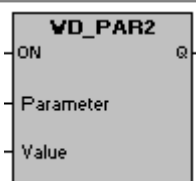
Simbolo	Descrizione
reference —()—	Bobina normalmente aperta
reference —(/)—	Bobina normalmente chiusa
reference —(P)—	Bobina rilevatrice di transizione positiva
reference —(N)—	Bobina rivelatrice di transizione negativa
reference —(N)—	Bobina bistabile rivelatrice di transizione positiva
reference —(NT)—	Bobina bistabile rivelatrice di transizione negativa
reference —(S)—	Bobina SET (ritenuta)
reference —(R)—	Bobina RESET (non ritenuta)

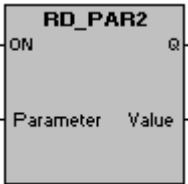

0.3 Funzioni di comparazione

Simbolo	Descrizione
	GTI (maggiore di con isteresi)
	GEI (maggiore uguale con isteresi)
	LTI (minore di con isteresi)
	LEI (minore uguale con isteresi)
	GT (maggiore di)
	GE (maggiore eguale a)
	EQ (eguale a)

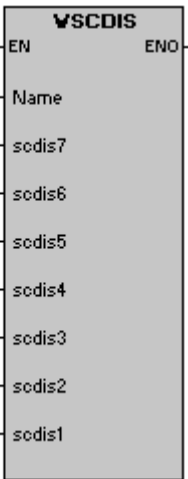
Simbolo	Descrizione
	LE (minore eguale a)
	LT (minore di)
	NE (diverso da)
	QGT (maggiore di)
	QGE (maggiore eguale a)
	QEQ (eguale a)
	QLE (minore eguale a)
	QLT (minore di)
	QNE (diverso da)

0.4 Funzioni per devices

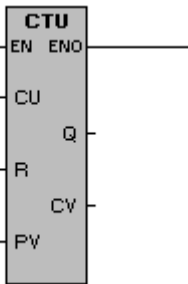
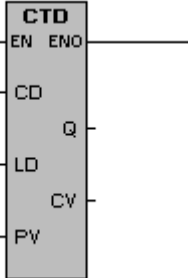
Simbolo	Descrizione
	<p>SD_COM (invia un comando al device)</p> <p>OBSOLETA</p>
	<p>SD_COM_NQ (invia un comando al device con Q negata)</p> <p>OBSOLETA</p>
	<p>WD_PAR (scrive un parametro del device)</p> <p>OBSOLETA</p>
	<p>RD_PAR (legge un parametro del device)</p> <p>OBSOLETA</p>
	<p>D_COM (comando device)</p> <p>OBSOLETA</p>
	<p>SD_COM2 (invia un comando al device)</p>
	<p>SD_COM_NQ2 (invia un comando al device con Q negata)</p>
	<p>WD_PAR2 (scrive un parametro del device)</p>


Simbolo	Descrizione
	RD_PAR2 (legge un parametro del device)
	D_COM2 (comando device)

0.5 Funzioni per devices HMI

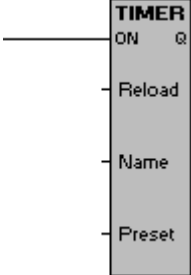
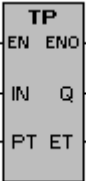
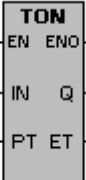
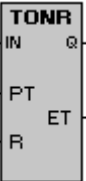
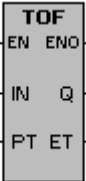

Simbolo	Descrizione
	WSCDIS (scrive lo schermo display a caratteri)

0.6 Funzioni per contatori

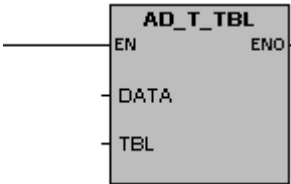
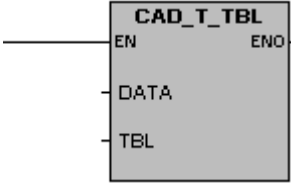
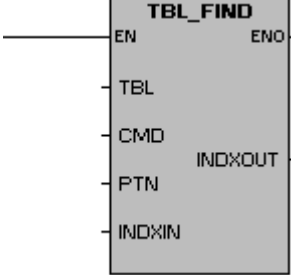
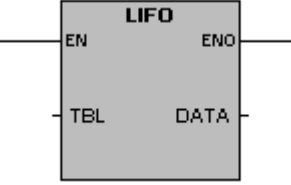
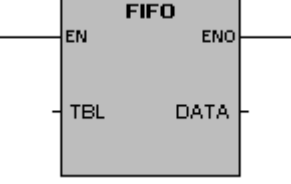
Simbolo	Descrizione
	CTU (contatore in avanti)
	CTD (contatore in indietro)

Simbolo	Descrizione
	CTUD (contatore in avanti / indietro)

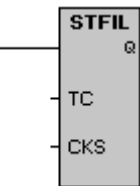
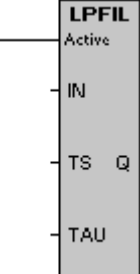
0.7 Funzioni per temporizzatori

Simbolo	Descrizione
	TIMER (ritardo all'inserzione)
	TP (impulsivo)
	TON (ritardo all'inserzione)
	TONR (Avvia temporizzazione come ritardo all'inserzione con memoria)
	TOF (ritardo all'estrazione)
	TV (impulso prolungato)

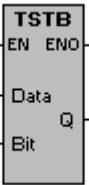



0.8 Funzioni per tabelle

Simbolo	Descrizione
	AD_T_TBL (aggiungi dato alla tabella)
	CAD_T_TBL (aggiungi dato alla tabella in modo circolare)
	TBL_FIND (ricerca dato nella tabella)
	LIFO (ultimo dato ad entrare primo dato ad uscire)
	FIFO (primo dato ad entrare primo dato ad uscire)

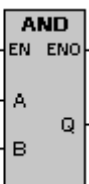
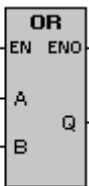
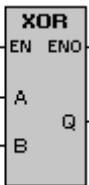
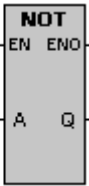
0.9 Funzioni per filtri

Simbolo	Descrizione
	STFIL (filtro stati)
	LPFIL (filtro passa basso del 1° ordine)

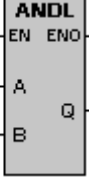
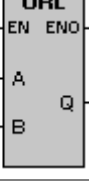
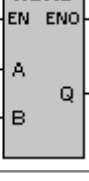
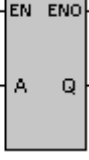
0.10 Funzioni per gestione dei bitfield

Simbolo	Descrizione
	Test bit
	Cancellazione bit
	Impostazione bit
	Test bit

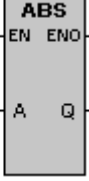
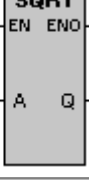
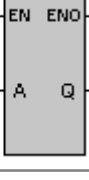
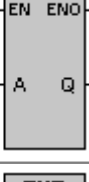
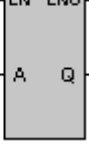
0.11 Funzioni booleane sui bits

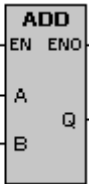
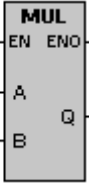
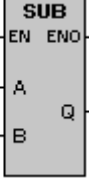
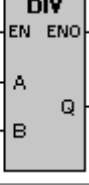
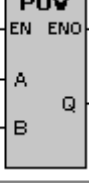
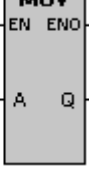
Simbolo	Descrizione
	And dei bit di due variabili d'ingresso
	Or dei bit di due variabili d'ingresso
	Xor dei bit di due variabili d'ingresso
	Not dei bit di una variabile d'ingresso

0.12 Funzioni booleane logiche

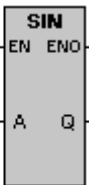
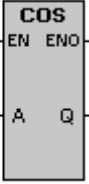
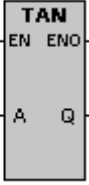
Simbolo	Descrizione
	And di due variabili d'ingresso
	Or di due variabili d'ingresso
	Xor di due variabili d'ingresso
	Not di una variabile d'ingresso

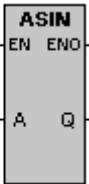
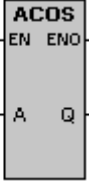
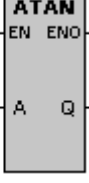
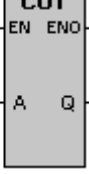
0.13 Funzioni matematiche

Simbolo	Descrizione
	ABS (valore assoluto)
	SQRT (radice quadrata)
	LN (logaritmo naturale)
	LOG (logaritmo in base 10)
	EXP (esponenziale naturale)



Simbolo	Descrizione
	ADD (somma di due variabili)
	MUL (moltiplicazione di due variabili)
	SUB (sottrazione di due variabili)
	DIV (divisione di due variabili)
	POW (X alla potenza di Y)
	MOV (muove dato)

0.14 Funzioni trigonometriche

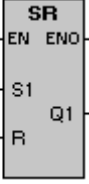
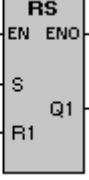
Simbolo	Descrizione
	SIN (seno in radianti)
	COS (coseno in radianti)
	TAN (tangente in radianti)

Simbolo	Descrizione
	ASIN (arcoseno)
	ACOS (arcocoseno)
	ATAN (arcotangente)
	COT (cotangente in radianti)

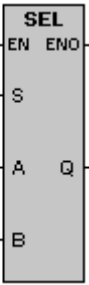
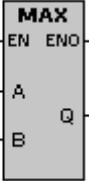
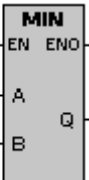
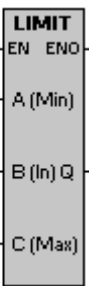
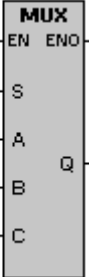
0.15 Funzioni rilevamento fronti

Simbolo	Descrizione
	R_TRIG (rivelatore fronte di salita)
	F_TRIG (rivelatore fronte di discesa)

0.16 Funzioni bistabili

Simbolo	Descrizione
	SR (bistable function set dominant)
	RS (bistable function reset dominant)

0.17 Funzioni di selezione

Simbolo	Descrizione
	SEL (selezione binaria)
	MAX (valore massimo)
	MIN (valore minimo)
	LIMIT (limitatore)
	MUX (multiplexer)

0.18 Legenda dei simboli riportati negli elementi LADDER

Legenda

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Il contenuto wiki è costantemente aggiornato dal team di sviluppo, è quindi possibile che la versione online contenga informazioni più recenti di questo documento.